



Fjordforbindelsen Frederikssund

Dansk Brodag
20. marts 2018



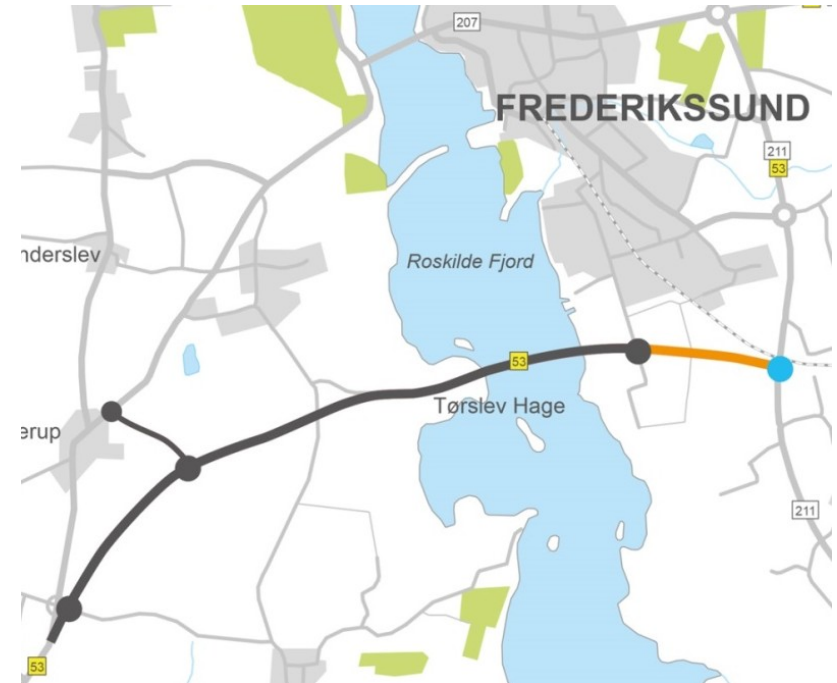


Program

- **Projektet og entrepriserne**
- **Særlige udfordringer**
- **Organisering og finansiering**
- **High Bridge**
 - Introduction
 - Geotechnic
 - Piles / Pile cap / Piers
 - Deck

Fjordforbindelsen Frederikssund

- Motortrafikvej med 2x2 kørebaner
- 90 km/t
- Knap 10 km lang
- Ca. 1,4 km på højbro



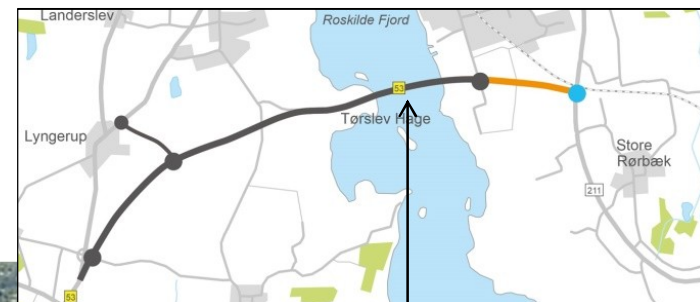
Øst for fjorden



Marbæk



Højbroen

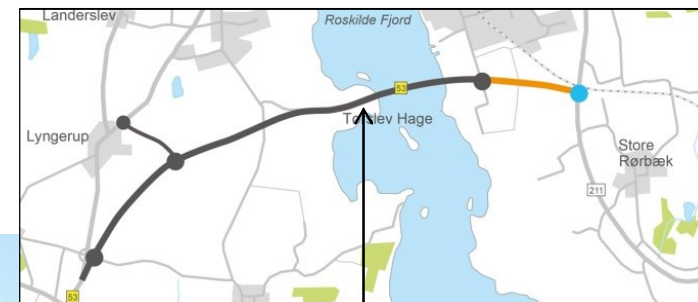


Højbroen



Tørslev Hage, set mod vest

Vejanlæg og støjskærme



Tørslev Hage



Tørslev Hage

Vejanlæg



Tørslev Hage

Vestlig del

Vejanlæg

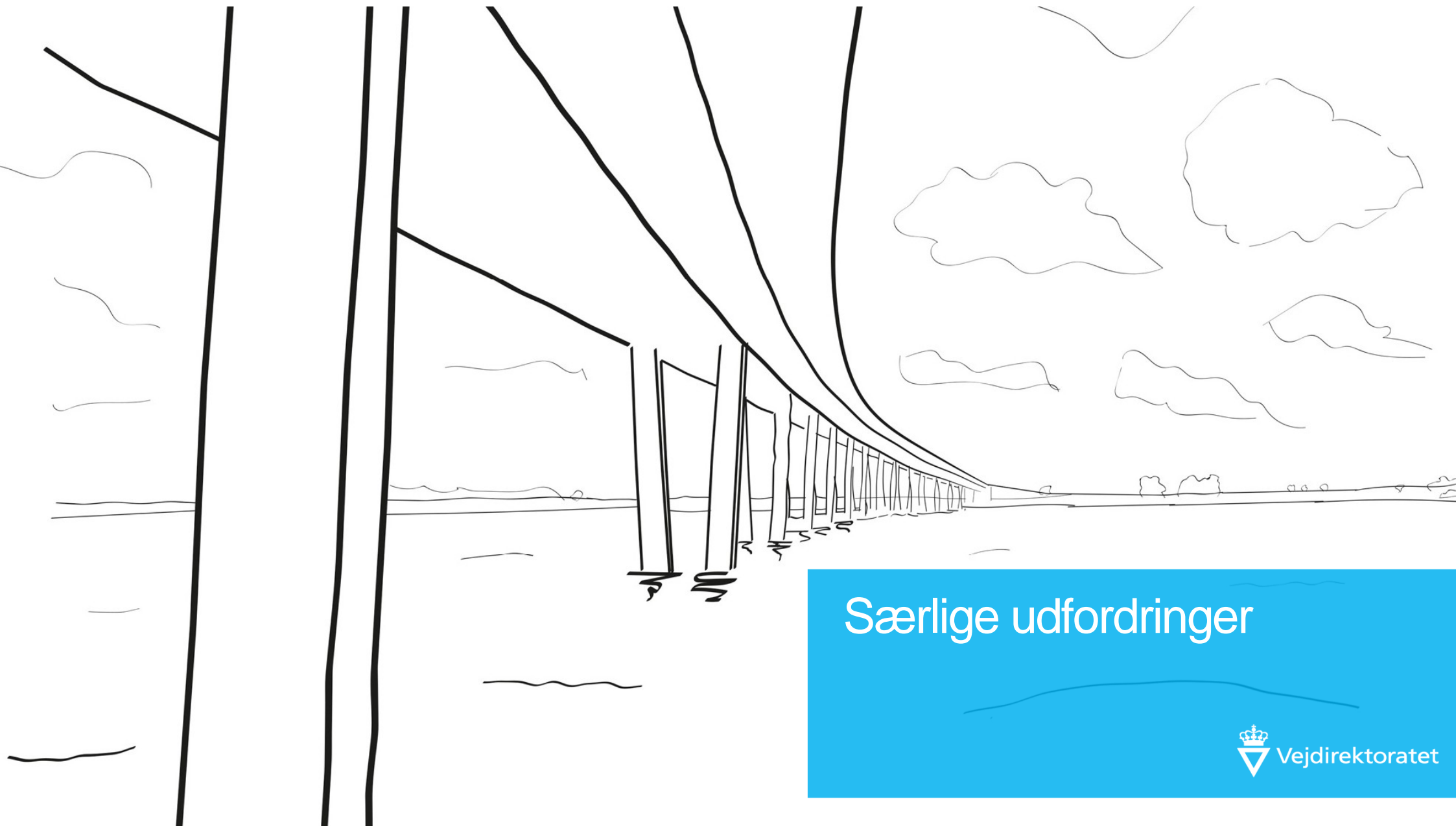


Tilslutningsanlæg vest



Entrepriserne





Særlige udfordringer

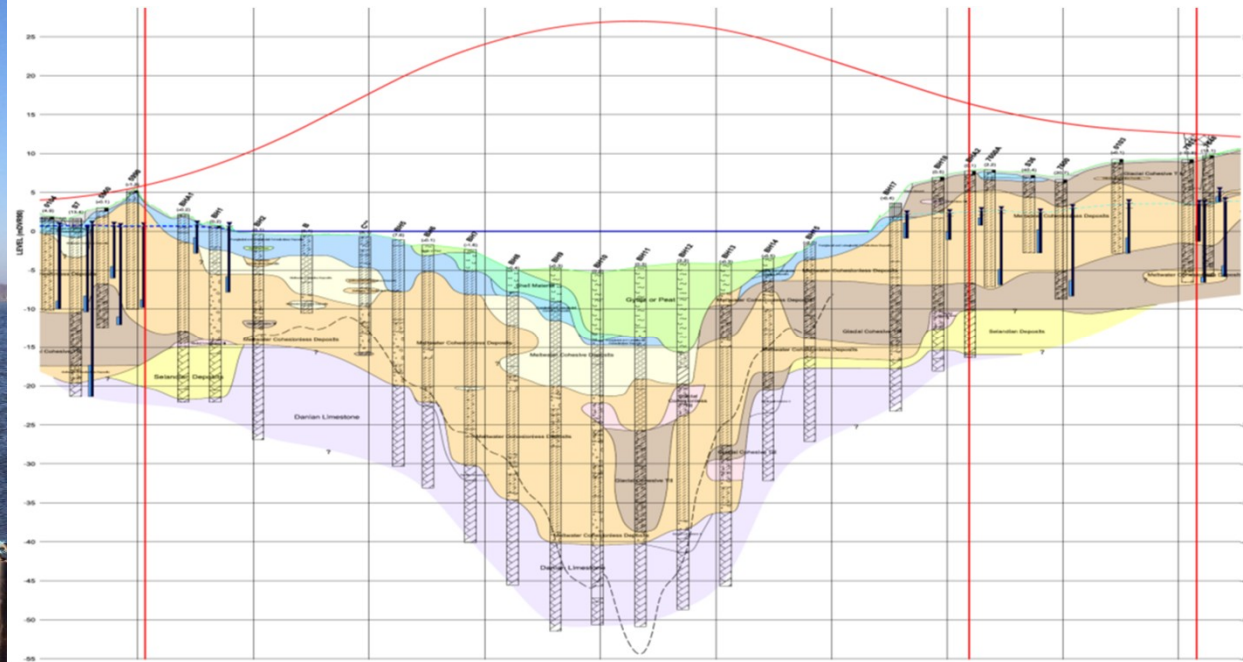
Særlige udfordringer

Roskilde Fjord – Natura 2000



Særlige udfordringer

Fjord og geoteknik



Særlige udfordringer

Naboer – Tørslev Hage





Organisering og finansiering

Organisering

Anlægslov



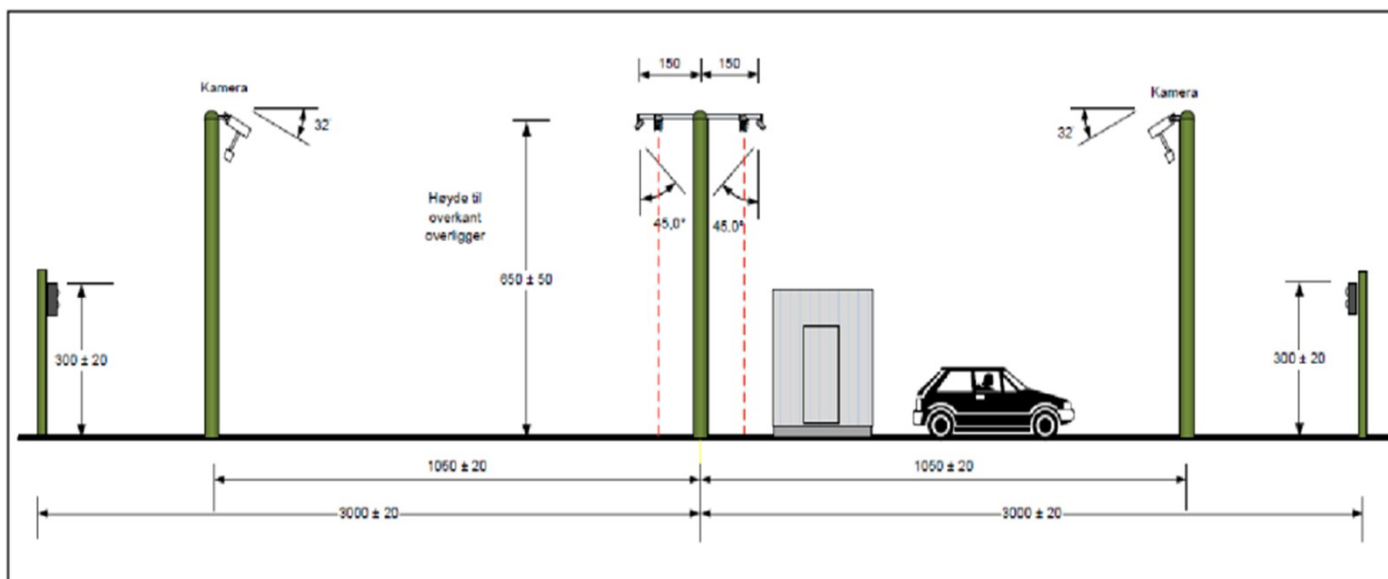
Betalingsanlæg



Tørslev



Betalingsanlæg – Free Flow System



Takster i h.t. anlægsloven:

- 14 kr. pr. passage for personbiler
- 41 kr. pr. passage for tunge køretøjer (over 3,5 t)
- Tunge køretøjer må ikke køre over den eksisterende bro

Modstand mod brugerbetaling



Fakkeloptog



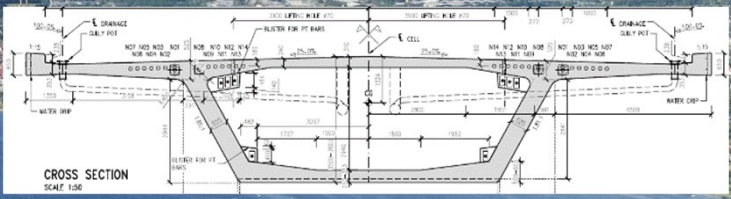
Underskriftsindsamling



High Bridge

- Introduction
- Geotechnic
- Piles/Pile caps/Piers
- Deck





492 – Segments – 20m x 3.5m x 3m - Precasted in Poland

1.4 Km High-Bridge

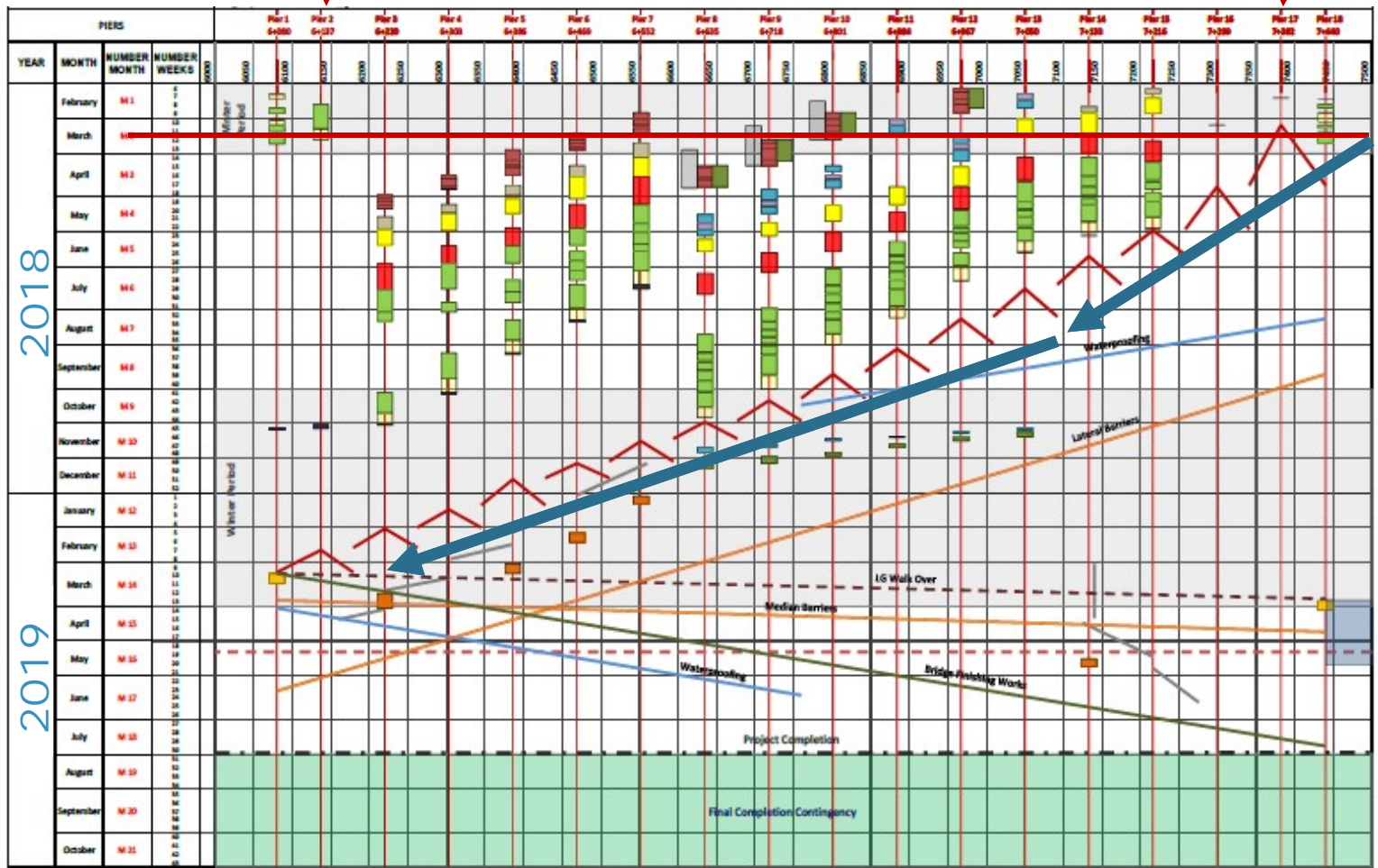
80 m span

16 – Pile caps & pier columns

54 – Foundation piles of 40m – $\varnothing = 2m$

Pier 2

Pier 17



Actual Progress

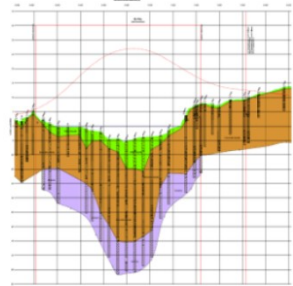
Deck Erection :
March 2018 –
March 2019



High Bridge

- Introduction
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- Deck

Geotech Design – Process



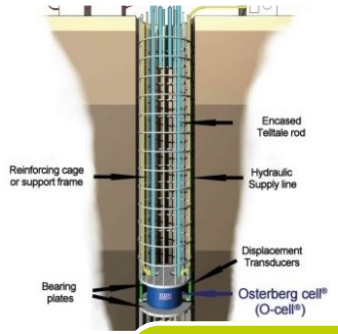
Tender

- Existing G I
- GBR
- GIR



Detail Design development

- Results of AGI
- GIR update
- Design elements fixed



Test Stage

- Test pile results
- GIR Confirmation
- Design adjustment



Construction Follow-up

- Construction Method
- Pile inspection
- Pile Integrity analysis

Geotechnical Design – Soil Investigation

- Foundation concept
 - Large diameter bored piles (diameter 1,5 to 2,0 m)
 - Resistance nearly entirely mobilised in limestone (50% shaft + 50% tip)
- Available information for foundation design
 - Reference projects in Copenhagen area : Metro, Oresund
 - Geotechnical investigations:

TENDER STAGE

- 15 boreholes
- \approx 150 m in limestone
- Low recovery \rightarrow Low RQD
- 12 UCS tests & 40 PLT

Limited information in the
Limestone



Simplified Approach

ADDITIONAL INVESTIGATION

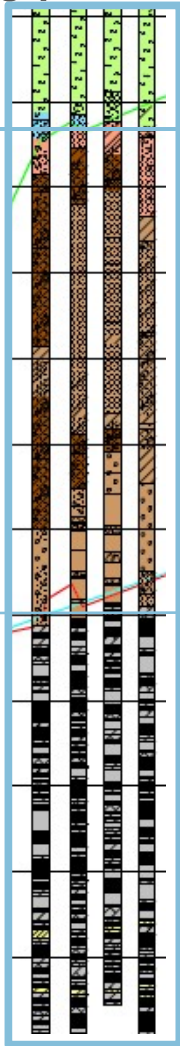
- + 25 boreholes (at pier allocations)
- + \approx 725 m in limestone
- High recovery \rightarrow Higher RQD
- > 250 UCS tests & >600 PLT

Extensive Investigation of Local
Limestone



Statistical approach - pier by pier assesment

Typical borehole profiles (P12)

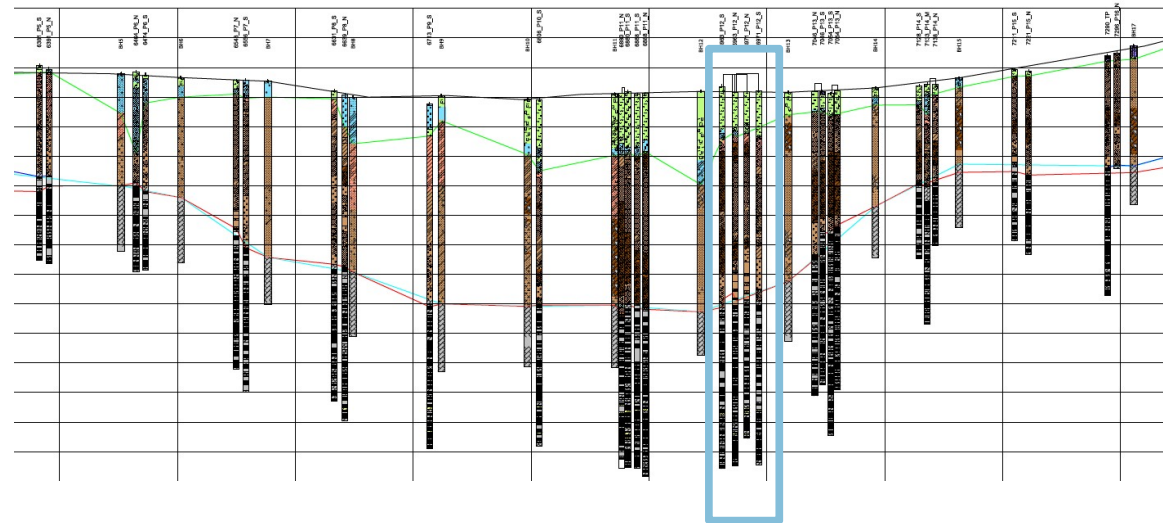


Post glacial deposits
~ -10m DVR

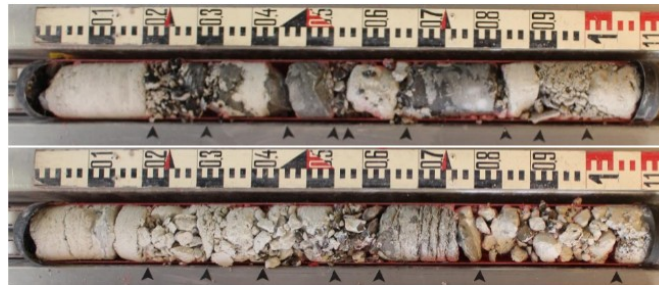
Glacial deposits and clay till

~ -40m DVR

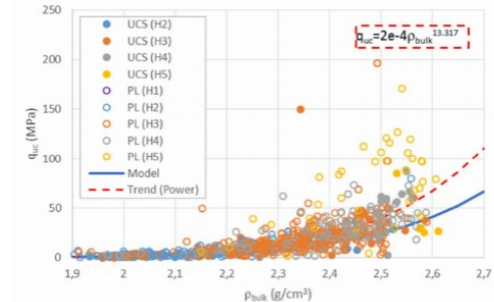
Limestone



High variability in hardness classes



Variation of UCS values



Geotechnical Design – Foundation

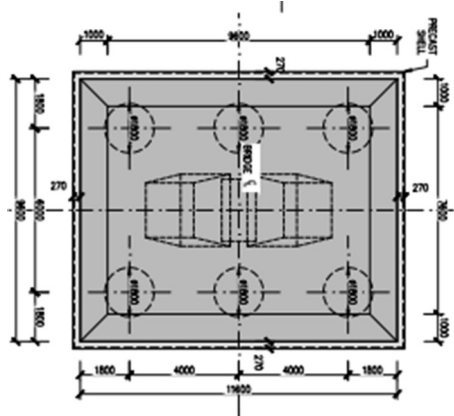
Design based on :

1. Global characteristic UCS value per Hardness class
2. Per borehole, average of UCS values weighted by Hardness

TENDER

Onshore : 4 piles D1800mm/pier →

Offshore : 6 piles D1800mm/pier →

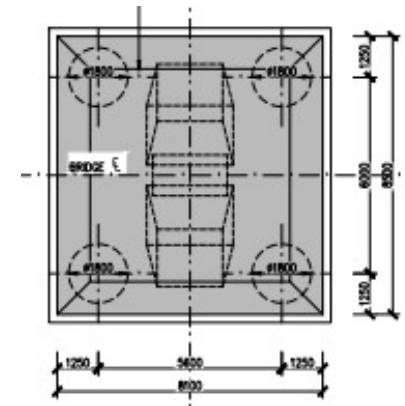


OPTIMIZATION

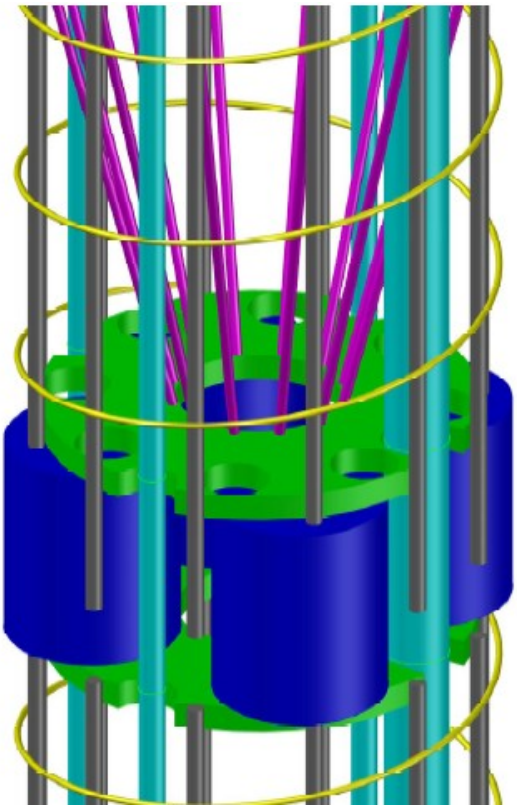
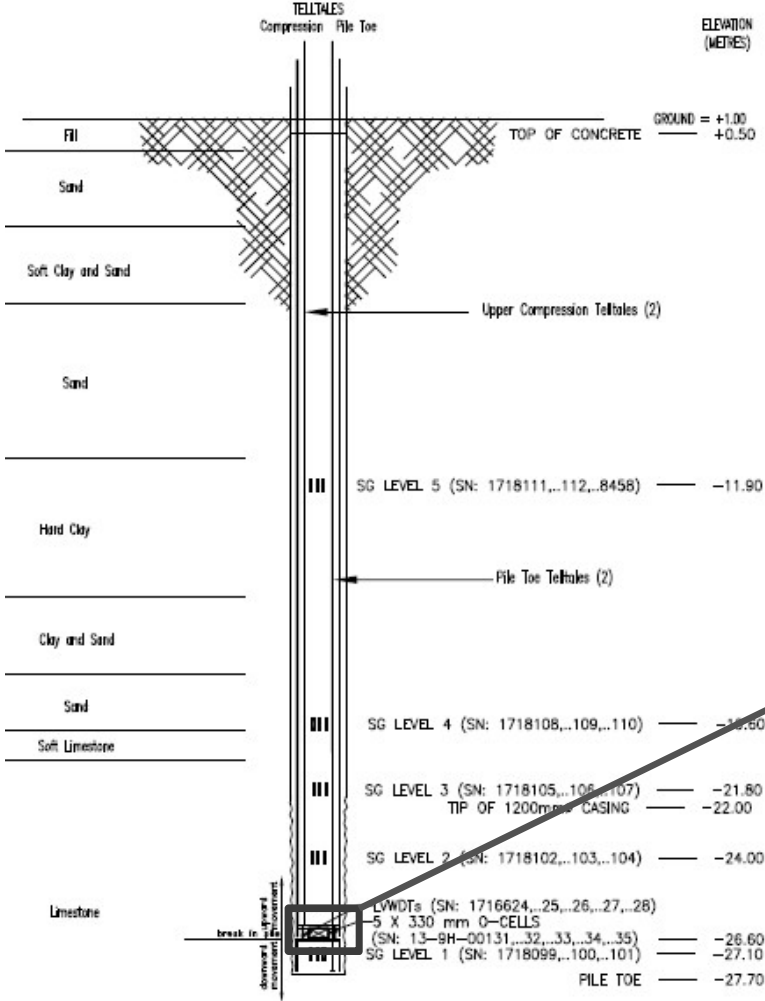
DETAILED DESIGN

4 piles D1500mm/pier

4 piles D2000mm/pier



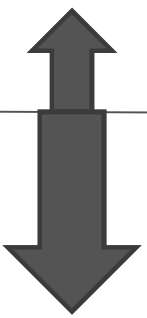
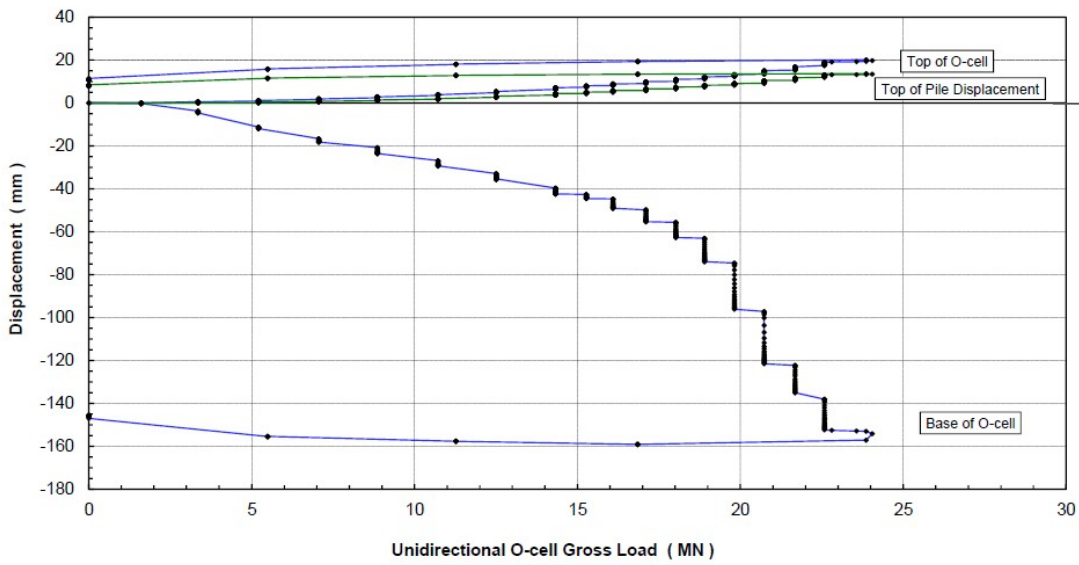
Pile Test – O-cell method



Pile test- O-cell results



Osterberg Cell Load-Displacement
TP1 (Pier 14) - Fjord Link Frederikssund (Roskilde) Bridge - Denmark

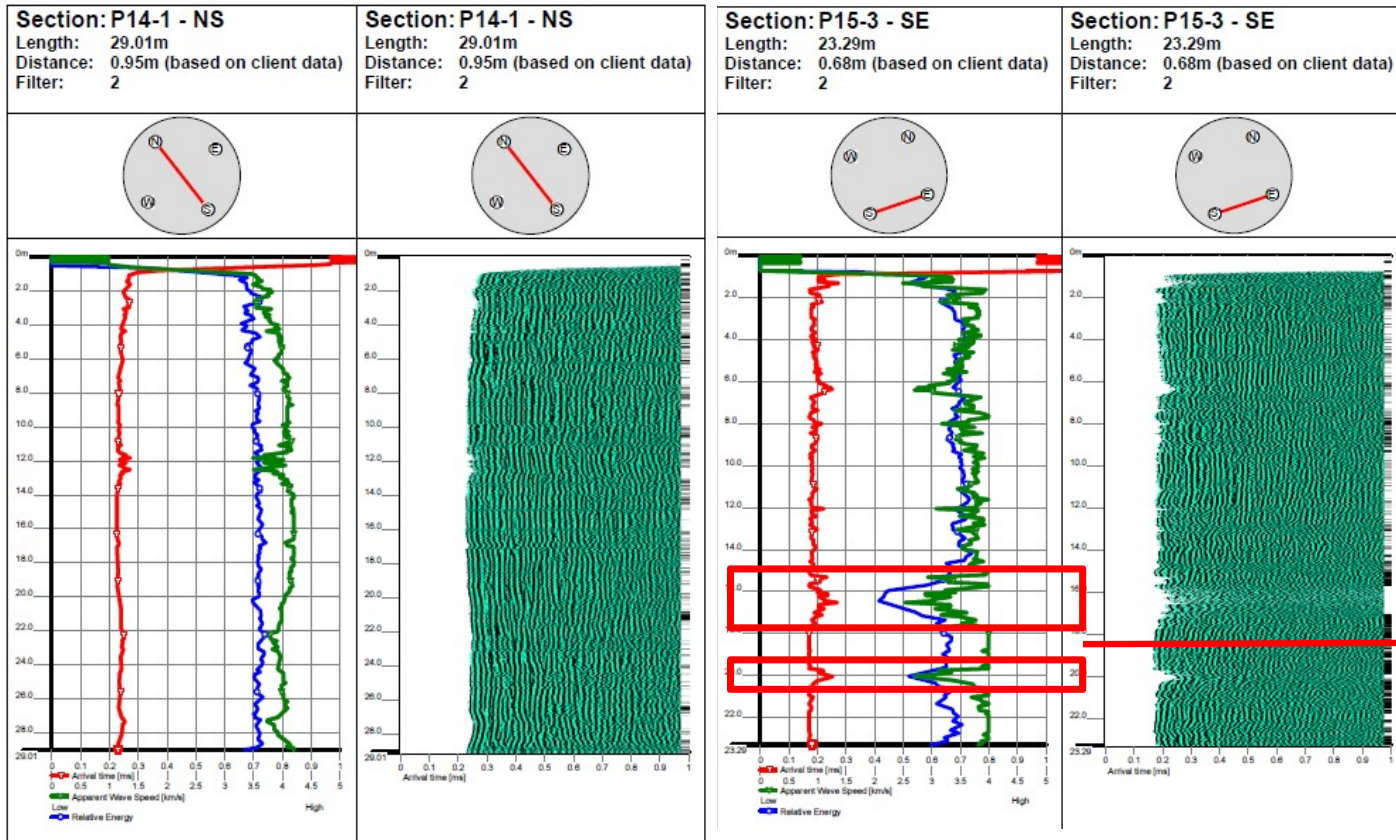


Upward movement :
Mobilisation of shaft

Downward movement :
Mobilisation of tip

Mobilised load :
• 22MN Upwards
• 22MN downwards
Total load resisted by pile is 44MN

Piles inspection : Sonic testing



Anomaly in pile if deviation of measured wave speed and measured energy
→ Further Investigation



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Construction of temporary embankments



Construction of Piles, Pile Caps and Piers in the Fjord



2017 FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC 2018 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC 2019 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT 2019



Bored piles – Offshore



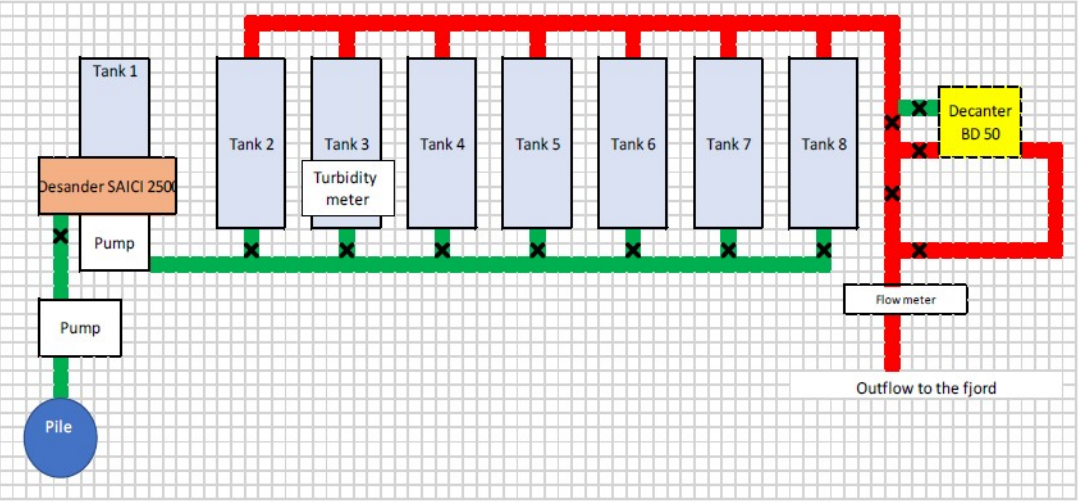
Bored piles – Offshore



Bored piles – Offshore



Water treatment plant



Precast shell & Cofferdam Installation



Precast shell



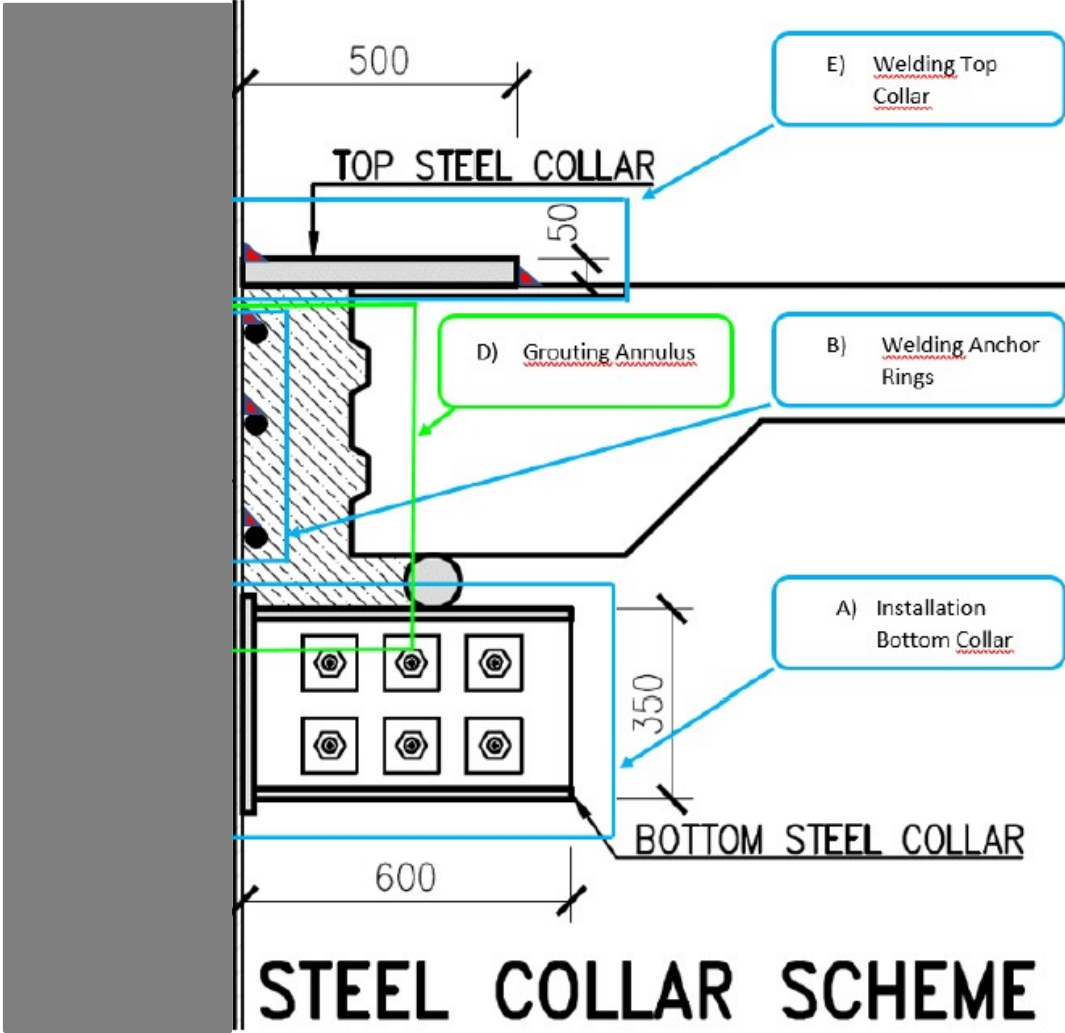
Diving works - Collars installation



Precast shell & Cofferdam Installation



Underwater grouting



Pile Trimming





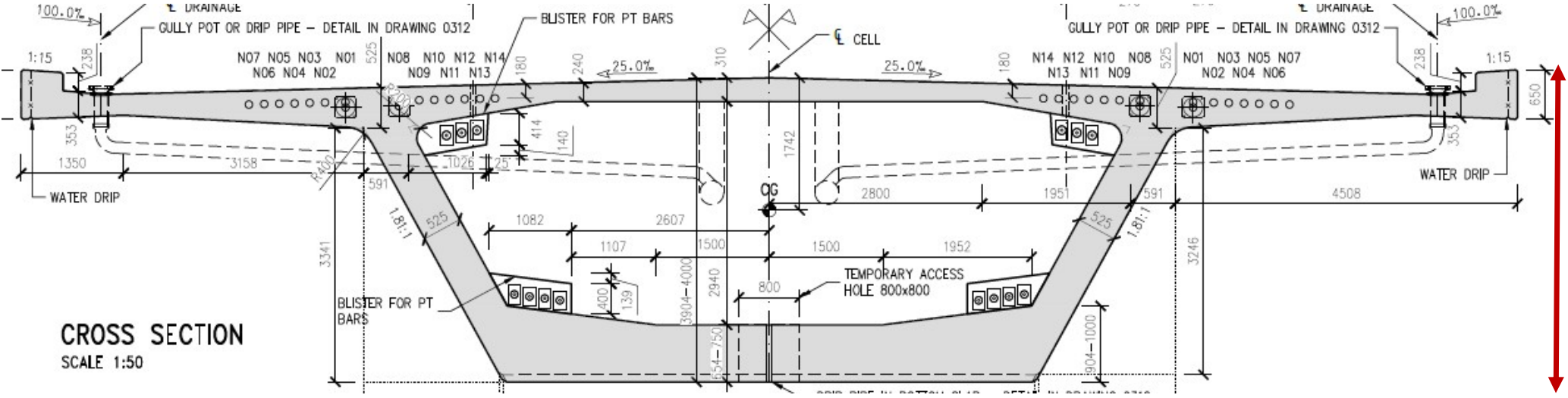
High Bridge

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Typical Segment

100 Ton



4 m

20 m

Segments – Prefabrication – Rebar Jig



Segments – Prefabrication – Rebar Cages



Segments – Prefabrication – Moulds



Segments – Prefabrication



Segments – Prefabrication – Transportation



Deck Erection – Launching Girder Assembly



Deck Erection – Launching Girder



Deck Erection – Launching Girder



Thank you

